

# **Attachments for HTGS/HTGA series HT** series

- Enables to select from various attachments to suit measurement samples
- Combine with HTGS/HTGA series (separately sold) for various torque measurement, such as operational torque of rotary switches and tighten torque of screws.

A wide range of attachments are available to support various measurements.



Small Table



Light Weight Wide Table



Pin Chuck



Socket holder



Torque driver



M10 Adapter

The same attachments can be fixed to the eHT series, SDT series, and RSH series to measure torque.

Compatible products		
HTGS/HTGA series, eHT series	SDT series	RSH series



#### **■ Small Table**

Small Table	Small Table	Small Table	
Standard Pin	Notch Pin Long Clamp Pin		
HT-ST	HT-ST-01 (*1)	HT-ST-02 (*1)	
Suitable for measuring small samples such as eye drop lids.	Ideal for firmly fixing samples such as connectors made of resin.  Ideal for fixing slim samples s cosmetic containers.		
Small Table     Capacity: 5N-m     Allowable Sample Diameter: φ7 to 50mm     Weight: Approx.300g     Material: Steel and Aluminum	• Small Table Capacity: 5N-m Allowable Sample Diameter: φ7 to 50mm Weight: Approx.300g Material: Steel and Aluminum	• Small Table Capacity: 5N-m Allowable Sample Diameter: φ7 to 50mm Weight: Approx.300g Material: Steel and Aluminum	
Standard Pin     Pin weight: Approx.3g/pcs     Pin material: Aluminum and Urethan	Notch Pin     Pin weight: Approx.10g/pcs     Pin material: Stainless-steel	Long Clamp Pin     Pin weight: Approx.8g/pcs     Pin material: Aluminum and Urethan	

- Small table and pins cannot be used for torque gauges with capacity of 0.5N-m.
- \*1 Standard Pins shown on the Small Table pictures are for the image reference. Instead, 4pcs of each pin option in the image above are included.

# ■ Light Weight Small Table (For 0.5/2N-m range)

Light Weight Small Table Standard Pin	Light Weight Small Table Notch Pin	Light Weight Small Table Long Clamp Pin	
HT-STL	HT-STL-01 (*1)	HT-STL-02 (*1)	
Suitable for measuring small samples such as plastic tubes.	ldeal for firmly fixing samples such as small motors.  Ideal for fixing slim sam cosmetic containers.		
• Light Weight Small Table Capacity: 2N-m Allowable Sample Diameter: φ7 to 50mm Weight: Approx.150g Material: Aluminum	• Light Weight Small Table Capacity: 2N-m Allowable Sample Diameter: φ7 to 50mm Weight: Approx.150g Material: Aluminum	• Light Weight Small Table Capacity: 2N-m Allowable Sample Diameter: φ7 to 50mm Weight: Approx.150g Material: Aluminum	
Standard Pin     Pin weight: Approx.3g/pcs     Pin material: Aluminum and Urethan	Notch Pin     Pin weight: Approx.10g/pcs     Pin material: Stainless-steel	Long Clamp Pin     Pin weight: Approx.8g/pcs     Pin material: Aluminum and Urethan	

Standard Pins shown on the Light Weight Small Table pictures are for the image reference. Instead, 4pcs of each pin option in the image above are included.



# **■ Wide Table**

Wide Table Standard Pin	Wide Table Notch Pin	Wide Table Long Clamp Pin	
HT-STW	HT-STW-01 (*1)	HT-STW-02 (*1)	
Suitable for measuring samples such as car air conditioning dials.	Ideal for firmly fixing wide samples such as tablet bottles.  Ideal for fixing long and wide such as faucets or stop cocks		
• Wide Table Capacity: 5N-m Allowable Sample Diameter: φ10 to 100mm Weight: Approx.340g Material: Steel and Aluminum	• Small Table Capacity: 5N-m Allowable Sample Diameter: φ10 to 100mm Weight: Approx.340g Material: Steel and Aluminum	Weight: Approx.340g	
Standard Pin     Pin weight: Approx.3g/pcs     Pin material: Aluminum and Urethan	Notch Pin     Pin weight: Approx.10g/pcs     Pin material: Stainless-steel      tergue gauges with capacity of 0.5N m.	Long Clamp Pin     Pin weight: Approx.8g/pcs     Pin material: Aluminum and Urethan	

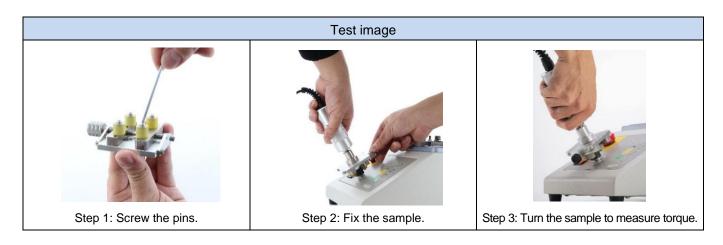
- Wide table and pins cannot be used for torque gauges with capacity of 0.5N-m.
- \*1 Standard Pins shown on the Wide Table pictures are for the image reference. Instead, 4pcs of each pin option in the image above are included.

# ■ Light Weight Wide Small Table

Light Weight Wide Table	Light Weight Wide Table	Light Weight Wide Table
Standard Pin	Notch Pin	Long Clamp Pin
HT-STLW	HT-STLW-01 (*1)	HT-STLW-02 (*1)
Suitable for measuring samples such as volume dials.	Ideal for firmly fixing samples such as motors.	Ideal for fixing long and wide samples such as bottle shaped containers and diapers.
Light Weight Wide Table Capacity: 2N-m Allowable Sample Diameter: φ10 to 100mm Weight: Approx.200g Material: Aluminum	• Light Weight Wide Table Capacity: 2N-m Allowable Sample Diameter: φ10 to 100mm Weight: Approx.200g Material: Aluminum	• Light Weight Wide Table Capacity: 2N-m Allowable Sample Diameter: φ10 to 100mm Weight: Approx.200g Material: Aluminum
Standard Pin     Pin weight: Approx.3g/pcs     Pin material: Aluminum and Urethan	Notch Pin     Pin weight: Approx.10g/pcs     Pin material: Stainless-steel	Long Clamp Pin     Pin weight: Approx.8g/pcs     Pin material: Aluminum and Urethan

Standard Pins shown on the Light Weight Wide Table pictures are for the image reference. Instead, 4pcs of each pin option in the image above are included.





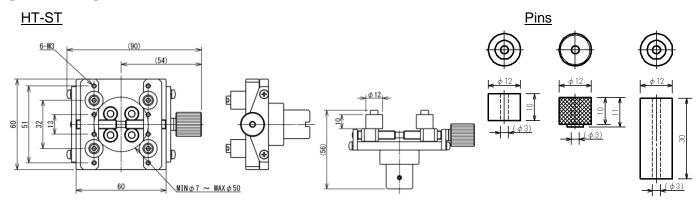
# [Pins] The set of Pins are available for replacement for purchase separately.

Standard Pin ST-P	Notch Pin ST-01P	Long Clamp Pin ST-02P
Urethane made pins. It is ideal for gripping plastic made samples such as bottle caps.	Stainless made pins. It is ideal for gripping samples such as resin made connectors.	Urethane made pins. It is ideal for fixing slim samples such as cosmetic containers.

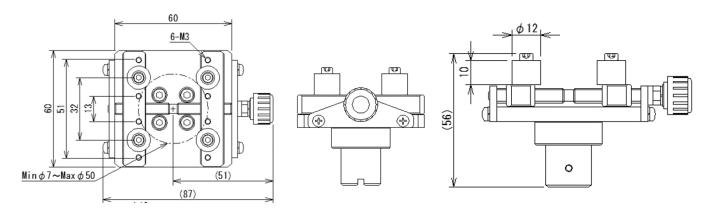
<sup>\*</sup> Each Pins are sold in set of 4.



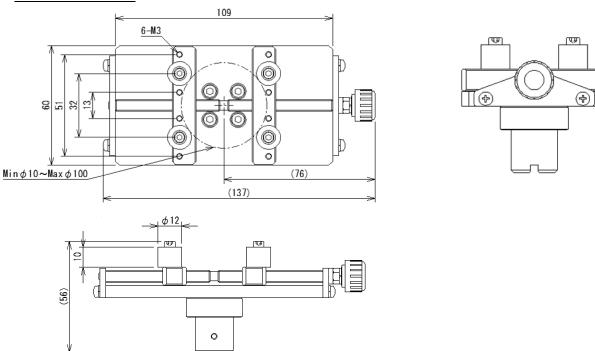
# [Dimensions]



# HT-STL



# HT-STW/HT-STLW



Unit: mm



#### **■ Pin Chuck**



#### Feature

The three claws clamp samples such as wire and round-bar samples.

# [Specifications]

Model	HT-DC-4	HT-DC-6.5 (*1)	HT-DC-6.5SUS (*1)	HT-DC-13 (*2)
Capacity	5N-m	10N-m	10N-m	10N-m
Opening width	φ0.5~4mm	φ0.5~6.5mm	φ0.5~6.5mm	φ1.2~13mm
Weight	Approx.100g	Approx.200g	Approx.190g	Approx.600g
Material	Steel	Steel	Stainless-steel (*3)	Steel

<sup>\*1</sup> HT-DC-6.5 and HT-DC-6.5SUS cannot be used for torque gauges with capacity of 0.5N-m.

#### Test image



Step1: Mount the pin chuck on the torque sensor.



Step 2: Hold the sample. Turn the sleeve and tighten the sample with the included chuck key.

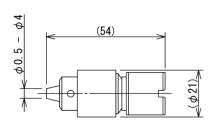


Step 3: Twist the holding sample

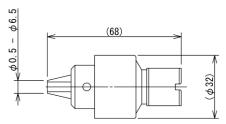
and measure the torque.

# [Dimensions]

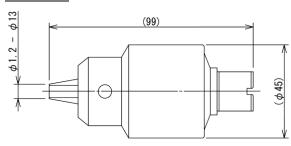
#### HT-DC-4



# HT-DC-6.5/ DT-DC-6.5SUS



#### HT-DC-13



Unit: mm

<sup>\*2</sup> HT-DC-13 cannot be used for torque gauges with capacity of 2N-m.

<sup>\*3</sup> We recommend using the stainless-steel chuck under the circumstance making metal rust.



#### ■ Socket holder



#### Feature

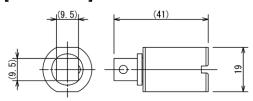
Enables to measure torque by connecting a tool such as a driver bits and wrenches etc.

#### [Specifications]

Model	HT-9.5SQ
Socket	9.5mm square
Weight	Approx.100g

<sup>\*</sup> Socket holder cannot be used for torque gauges with capacity of 0.5N-m.

#### [Dimensions]



Unit: mm

# Test image



Step 1: Prepare a 9.5mm square socket wrench.



Step 2: Mount the socket wrench on the socket holder.



Step 3: Mount the Step 2 socket holder on the torque sensor.



Step 4: Twist a bolt with the socket wrench and measure the torque.

#### **Torque driver**



#### Feature

Measure tighten and loosen screw torque with the included screwdriver bit.

6.35mm bit can be installed. (Only for HT-DBH)

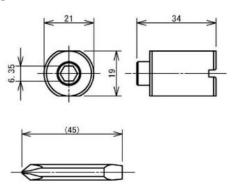
# [Specifications]

Model	HT-DBH *1	HT-DBH-P *2
Bit	⊕1⊕2⊕3 <b>x</b> ⊝6×45mm	⊕00×50mm
Weight	Approx.100g	Approx.12g

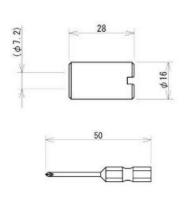
<sup>\*</sup> Bits other than VESSEL branded may not fit to the holder.

## [Dimensions]





HT-DBH-P



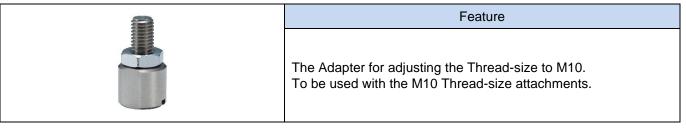
Unit: mm

<sup>\*1</sup> HT-DBH cannot be used for torque gauges with capacity of 0.5N-m.

<sup>\*2</sup> HT-DBH-P is only for torque gauges with capacity of 0.5N-m.



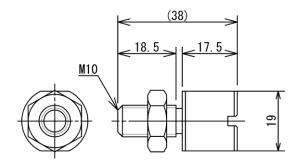
## M10 adapter



# [Specifications]

Model	HT-AD-M10
Screw	M10×L20
Weight	Approx.50g

## [Dimensions]



Unit: mm

# [Cautions]

- Information in this document is subject to change without prior notice.
- This document is product descriptions and handling precautions, and do not guarantee various characteristics or safety.
- This product is designed for force measurement purpose only.
- Do not copy and use this content without authorization.
- Some samples may not be suitable to measure with this product.

# **IMADA CO., LTD**

99 Jinnoshinden-cho aza Kanowari Toyohashi Aichi Japan 441-8077

Tel: +81-(0)532-33-3288 Fax: +81-(0)532-33-3866 E-mail: info@forcegauge.net

Website: https://www.forcegauge.net/en/



Visit our website for more information on a wide range of product specifications, measurement applications and videos.